



Name : .....

Roll No. : .....

Invigilator's Signature : .....

**CS/B.Tech/(APM-NEW)/SEM-4/APM-401/2013**

**2013**

**BASICS OF CHEMICAL PROCESSING OF TEXTILES**

Time Allotted : 3 Hours

Full Marks : 70

*The figures in the margin indicate full marks.*

*Candidates are required to give their answers in their own words as far as practicable.*

**GROUP – A**

**( Multiple Choice Type Questions )**

1. Choose the correct alternatives for the following :  $10 \times 1 = 10$ 
  - i) Degree of cross linking in the polymer system of a fibre significantly influences that fibre's
    - a)  $T_g$
    - b)  $T_m$
    - c) Elastic-plastic nature and tenacity
    - d) Crystallinity.
  - ii) Polyester produced by micro-organisms is
    - a) Polyethylene terephthalate
    - b) Polyhydroxy alkanoate
    - c) Polyhydroxy lactanoate
    - d) Polyhydroxy caprolactone.



- iii) Auxochrome tends to be
- a) Polar
  - b) Non-polar
  - c) Inert
  - d) Hydrophilic.
- iv) Molecules of fluorescent brighteners contain
- a) Covalent bonds
  - b) Conjugated bonds
  - c) Hydrogen bonds
  - d) Co-ordinate bonds.
- v) Fabrics having wavy selvages can be signed by
- a) Roller singeing machine
  - b) Plate singeing machine
  - c) Gas singeing machine
  - d) Diffused infrared radiations.
- vi) The P/C fabric to be desized is impregnated with a solution of a desizing enzyme kept at 60°-70°C allowing at least
- a) two dips in the liquor
  - b) three dips in the liquor
  - c) four dips in the liquor
  - d) five dips in the liquor.



vii) The M : L in kier is usually

- |           |           |
|-----------|-----------|
| a) 1 : 10 | b) 1 : 20 |
| c) 1 : 40 | d) 1 : 5. |

viii) In case of P/C blends the fabric is scoured continuously in

- a) Vaporlok type machine
- b) Winch machine
- c) Jigger machine
- d) Jet dyeing machine.

ix) If 3% shade is required to be dyed on 4 grams of cotton yarn using a solution of 1 gram of dye in 200 ml water ( i.e., 0.5 gram in 100 ml water ), the stock dye solution required would be

- |          |           |
|----------|-----------|
| a) 26 ml | b) 24 ml  |
| c) 28 ml | d) 34 ml. |

x) Remazol dyes react with cellulose by the mechanism of

- a) Nucleophilic addition
- b) SN1
- c) SN2
- d) Summarmann substitution.



**GROUP – B**

**( Short Answer Type Questions )**

Answer any *three* of the following.

3 × 5 = 15

2. Explain why —

- a) nylon is flexible but polyester is rigid.
- b) cotton is highly crystalline in nature but still it is used as a good summer garment. 2 + 3

3. a) What do you understand by the terms 'Auxochrome' and 'Chromophore' ?

b) Why is a pinch of soda ash added during pasting of direct dye ?

c) How is the efficiency of mercerization determined ? 1 + 2 + 2

4. a) Why is soaping essential in case of sulphur dyeing ?

b) Nylon fibre is particularly susceptible of uneven dyeing. Why ?

c) Write the time-temperature profile of cold brand reactive dye. 1 + 2 + 2



5. a) What is the ideal process sequence used in textile wet processing ?
- b) Why is there a difference between scouring of cotton and wool ?
- c) Write the stepwise hydrolysis of starch.  $2 + 2 + 1$
6. a) Both wool and silk and protein fibres but in what respect are they different from each other ? Mention a confirmative test to identify wool from silk.
- b) Differentiate between dyeing and printing.  $3 + 2$
7. a) Name the basic styles of printing and differentiate between them.
- b) What is a motif ?
- c) Write the difference between a dyestuff and a pigment.  $2 + 1 + 1$

**GROUP - C**

**( Long Answer Type Questions )**

Answer any *three* of the following.  $3 \times 15 = 45$

8. a) What is the objective of singeing ?
- b) Describe with a neat sketch the different types of singeing machines with relative merits and demerits.  $2 + 13$



9. a) Why is desizing essential ? What kind of material is present in the size ? Name different methods of desizing. Describe the hydrolytic desizing process with relative merits and demerits. 2 + 1 + 2 + 5
- b) What is enzyme ? Write the names of different enzymes of different sources mentioning concentration, pH and temperature for their specific use. 1 + 4
10. a) What are the changes taking place during scouring ? Describe the scouring of wool. 2 + 4
- b) What is degumming ? What is the objective of bleaching ? Name different types of bleaching methods. Write the reactions involved in  $H_2O_2$  bleaching. 1 + 1 + 1 + 2
- c) Describe with a neat sketch a continuous scouring and bleaching process of 100% cotton with merits and demerits. 4
11. a) Why are after treatments of direct dye essential ? Name the after treatments of direct dyes. 2
- b) Differentiate between acrylic and modacrylic fibres. 2
- c) Classify reactive dyes and also write the mechanism of fixation. 4



- d) Write the temperature and chemical concentration chart according to the types of vat dyes. 3
- e) How is vat dye applied on the cotton fabric ? 4
12. a) Write the structure of nylon polymer. What are the factors that characterizes nylon fibre ? Write the chemical equation representing dyeing of nylon. How the uptake of acid dye during dyeing of nylon varies with the variation of pH ? Name the types of leveling agents used during acid dyeing of nylon and mention at least one example of each. 1 + 1 + 2 + 2 + 2
- b) What are the effects generally observed during or after mercerization ? Differentiate between liquid ammonia and NaOH mercerization. 2 + 2
- c) How is sulphur dye applied to cotton fabric ? 3
13. a) Why is polyester normally dyed with only disperse dyes ? Name different methods of dyeing of polyester. What is a carrier ? Why is it used in dyeing of polyester ? Describe a suitable method of dyeing of PET. 1 + 2 + 1 + 1 + 3
- b) What is mordant ? Why is it essential ? Name a mordant and show how it increases the affinity of basic dye towards cotton fibre. 1 + 2 + 4